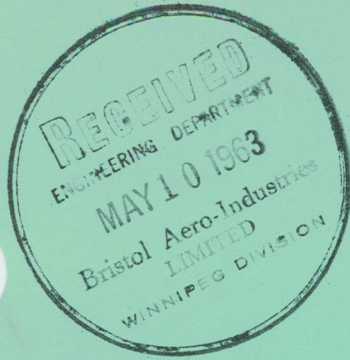


1604-6 auto



LIST OF FIELD MODIFICATIONS

TACHOMETERS GENERAL

SUPERSEDED

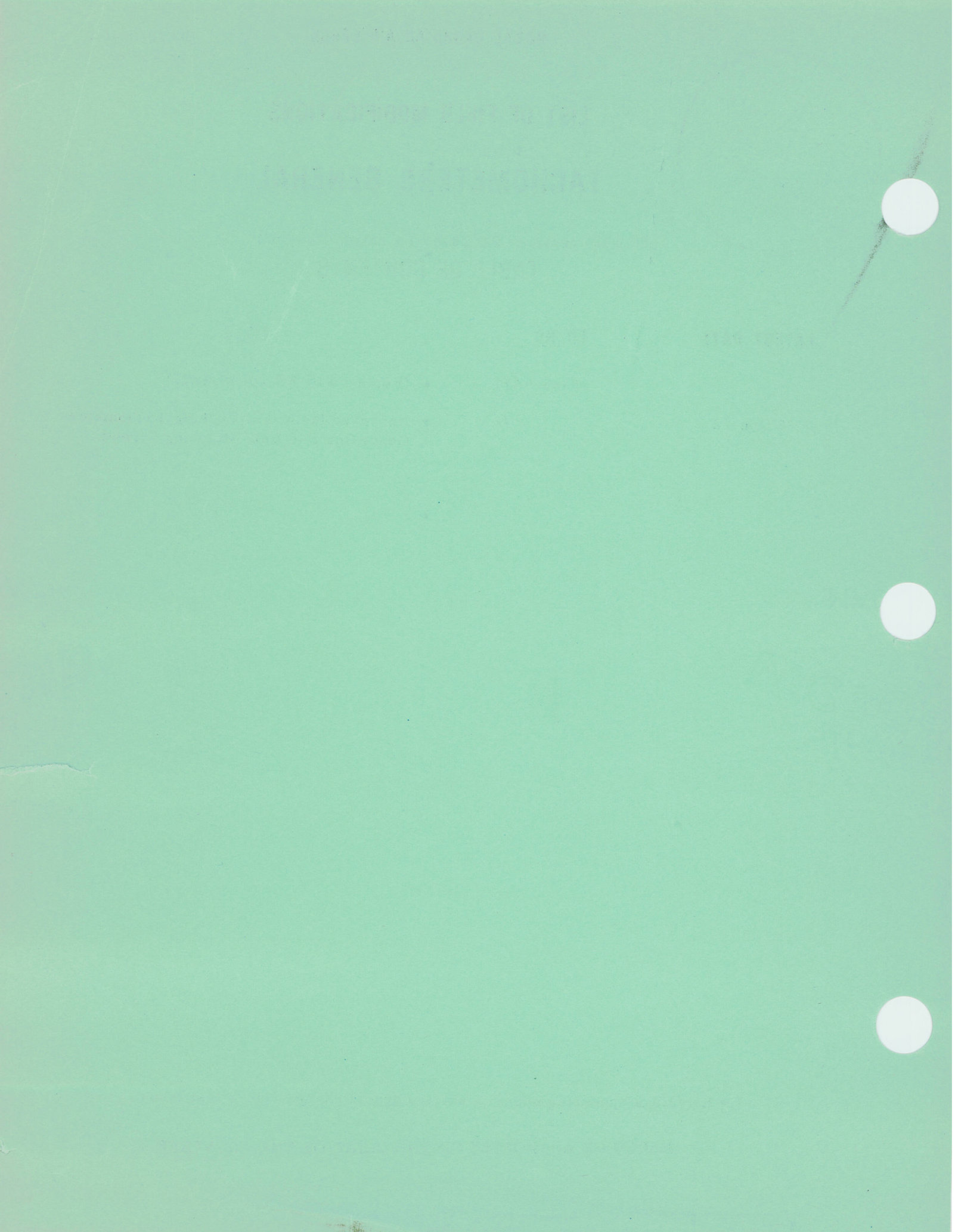
(This EO replaces EO 20-65-6A dated 7 May 62)

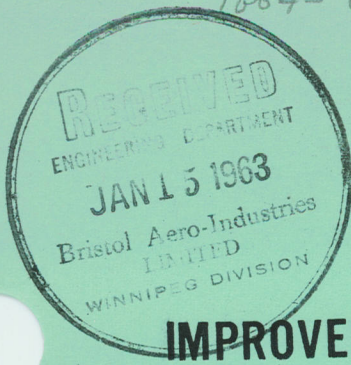
TABLE OF CONTENTS

8 Dec 62

LATEST DATE	EO NO	TITLE
	20-65-6A/1	(Replaced by EO 20-65-6A/2)
* 28 Dec 62	/2	Improved Method of Locking Tachometer Generator End Bell Attaching Screws

* Asterisks appearing opposite entries denote changes since last issue.





MODIFICATION

IMPROVED METHOD OF LOCKING TACHOMETER GENERATOR
END BELL ATTACHING SCREWS

(This EO replaces EO 20-65-6A/1 dated 7 May 62)

EQUIPMENT AFFECTED: Tachometer Generators Parts H60-000, 2CM9AAA6, 2CM9AAA-2, 2CM9AAA, H60-050

BY WHOM WORK WILL BE PERFORMED: Units, RDs and Contractor

WHEN WORK WILL BE PERFORMED: During overhaul, prior to installation, as required or installed equipment

RCAF FORM ENTRIES: None

MODIFICATION OF SPARES IN STOCK: NA

PURPOSE

1 To prevent the end bell attaching screws from vibrating loose.

MODIFICATION DATA

2 The following is the sequence of operations:

- (a) Remove four end bell attaching screws.
- (b) Discard tab lockwashers.
- (c) Drill a hole through each screw head using a #55 drill.
- (d) Fit one AN935-8 washer to each screw.
- (e) Re-assemble generator.
- (f) Lockwire the screws in pairs using Ref. 30B/1859 wire.

PARTS REQUIRED

3 The following parts are required per generator and are to be obtained from unit resources:

RCAF REF	PART	DESCRIPTION	QTY.
28/5310-00-167-0661	AN935-8	Washer	4
30B/1859		Lockwire	AR

PARTS RENDERED SURPLUS OR OBSOLETE

4 The following parts are rendered surplus per generator and are to be discarded:

RCAF REF	PART	DESCRIPTION	QTY.
Commercial		Tab washer	4

SUPERSEDED
BY 27 Oct 70

WEIGHT, LOADING AND BALANCE DATA

5 NA

ADDITIONAL DATA

6 The following additional data applies:

- (a) Requires approximately one man-hour to embody.
- (b) Issued as a result of UCR 1356/A137 and UCR 2220/A223.

ISSUED ON AUTHORITY OF THE CHIEF OF THE AIR STAFF

Prepared by:
AMC/SAVO/IES1