

TITLE EXPEDITOR RUDDER TRIM TAB TRAVEL LIMITS AND TOLERANCES				E.M. NO. 12981		FILE CODE 111 -41	
PART NO.				PART NAME		DISTRIBUTION-- A-ACTION B-INFORMATION	
REASON FOR ISSUE				DISPOSITION OF STOCK			
SALVAGE		CHECK BLOCKS AFFECTED		NOT AFFECTED	USE TO DELETION	REWORK	AS NOTED
CONCESSION		PARTS COMPLETED					
STOP ORDER/RELEASE		PARTS IN PROCESS					
NEW DRAWING		TOOLS					
REVISED DRAWING		RAW MAT'L					
VARIATION		INTERCHANGEABILITY AFFECTED		STRENGTH AFFECTED			
OBSOLETE NOTICE		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>			
USE AS NOTED							
APPROVALS		<i>[Signature]</i> ENGINEERING		<i>[Signature]</i> CONTRACTS ADMIN.		<i>[Signature]</i> CUSTOMER	
GIVE FULL PARTICULARS AND SKETCH WHERE POSSIBLE							

AS THE RESULT OF A RECENT ENGINEERING INVESTIGATION THE TOLERANCES FOR THE RUDDER TRIM TAB TRAVEL HAVE BEEN REVISED AS FOLLOWS:

LEFT TRAVEL - $3\frac{5}{8}'' + \frac{1}{8}''$
 $3\frac{5}{8}'' - \frac{1}{4}''$

RIGHT TRAVEL - $3\frac{1}{2}'' \pm \frac{1}{8}''$

ALL CASES WHERE THE RUDDER TRIM TAB TRAVEL IS OUTSIDE THESE LIMITS ARE TO BE REPORTED TO ENGINEERING.

NOTE: THESE LIMITS ARE TO BE USED IN PLACE OF THOSE GIVEN IN EO OS-45B-2, PAGE 2-51.