

TITLE MODIFICATION TO RE-INFORCE BULK HEAD #13		S.E. NO. 12890		FILE NO. 117-	
		APPROPRIATE AS NOTED		21	
PART NO. 111-21007-1	PART NAME MODIFICATION	DWG. NO. 111-21007	COPY TO	NO.	
USE OF E.M.		DISPOSITION OF STOCK			
REVALVE		ER 6089 ECPE819/EXP-013 <i>W. Gallinger</i> ORIGINATED BY <i>H. Richardson</i> B. A. W. PROJ. ENG.	ENCL.	3	
CONVERSION	CHECK BLOCKS AFFECTED		CUSTOMER'S ORDER NO.	INDEXED	3
STOP ORDER/RELEASE	NOT AFFECTED		CUSTOMER	PROG.	3
NEW DRAWING	USE TO DEPLETION		R.C.A.F.	PLANNING	2
REVISED DRAWING	NETWORK		TYPE AIRCRAFT	MAT. CONT.	1
VARIATION	REPAIR		EXPEDITOR	SALES/COMPS	1
OBsolete NOTICE	AS NOTED		AIRCRAFT REGISTRATION NO.	R.C.A.F.	3
USE AS NOTED	STRENGTHEN AFFECTED		AS NOTED	ESTIMATING	1
	INTERCHANGABILITY AFFECTED	DATE	TEST FLIGHT	1	
		23 OCT. 59	DWG. CHANGE		
			YES NO	DWG. CONT. 3	
APPROVALS	ENGINEERING	CONTRACTS ADMIN.	CUSTOMER		

ONE FULL PARTICULARS AND SKETCH WHERE POSSIBLE

THE FOLLOWING INSTRUCTIONS APPLY FOR THE MANUFACTURE & INSTALLATION OF ONE (1) ONLY 111-21007-1 MODIFICATION KIT TO BULKHEAD #13:

1. MANUFACTURE ONE (1) KIT "A" - 111-21007-1 MODIFICATION BULKHEAD 13.
2. DISCONNECT THE TAIL WHEEL CONTROLS & REMOVE THE TAIL WHEEL TRUSS & WHEEL WELL BOOT ASSY. REMOVE 404-184137 CROSS BRACE & 404-184139 & -1 BEARING HOUSINGS.
3. INSTALL 111-21007-5 & -6 DOUBLERS IN ACCORDANCE WITH BAIL DWG 111-21007.
4. EMBODY MODIFICATION AFEO 05-45B-6A/75 IF NOT EMBODIED.
5. REPAIR 404-184137 CROSS BRACE IF DAMAGED BENDS ARE TO BE COLD STRAIGHTENED. CHECK FOR CRACKS AND CARRY OUT A SYMMETRY CHECK IN ACCORDANCE

/WITH