

TITLE

ADDITIONAL WORK - EXP 2300

PART NO.		PART NAME		S.E. NO. 18874		FILE CODE 111	
DISPOSITION OF STOCK		ORIGINATED BY		CUSTOMER'S ORDER NO.		ORDER TO NO.	
BALANCE	CHECK BLOCKS AFFECTED	AS NOTED	AS NOTED	CUSTOMER		NO.	
CONCLUSION	FILE TO IDENTIFY	CONFR	CONFR	RCAF		569	
STOP ORDER/RELEASE	PARTS COMPLETED			TYPE AIRCRAFT		12	
NEW DRAWING	PARTS IN PROCESS			EXPEDITE 3MM		2	
REVISED DRAWING	TOOLING			AIRCRAFT REGISTRATION NO.		1	
VARIATION	DRY MATL			2300		3	
OBsolete NOTICE	MATERIAL AVAILABILITY AFFECTED	YES	NO	DATE		1	
USE AS NOTED	SYSTEM AFFECTED	YES	NO	DWG. CHANGE NO.		2	
				9/30/59		3	
APPROVALS		APPROVED BY		CUSTOMER'S SIGNATURE		CUSTOMER	
		<i>H. Anderson</i> B. A. W. PROJ. ENG.		<i>L. Anderson</i>		A. J. J. P. F. S.	
		<i>B. Szak</i> B. A. W. ASSEMBLY					

ONE FULL PARTICULAR AND SYSTEM WHICHE POSSIBLE

ENGINEERING DEPARTMENT

CUSTOMER

THE FOLLOWING ADDITIONAL WORK WILL BE CARRIED OUT ON EXPEDITE 2300.
(REFER EM 12870 FOR WORK ALREADY DONE.)

1. HEATING SYSTEM.
 - 1.1. INSTALL NEW CABIN HEAT DUCT FROM SILICONE HOSE IN WHEEL WELL TO CABIN HOT AIR OUTLET ON STARBOARD SIDE.
 - 1.2. CHECK SYSTEM USING A GROUND BLOWER AS INSTRUCTED BY ENG. DEPT.
2. ELECTRIC PRIMING & FUEL BOOSTING PUMP.

- 2.1. INSTALL NEW FLEXLINE MS287A1-4-"L" FROM INLET SIDE OF PLESSEY PUMP TO ELBOW ON CROSS FEED SELECTOR ON LEFT ENGINE SUPPLY SIDE.
- 2.2. REMOVE ELBOW AND TAP AS SHOWN ON Dwg 644-189013.
- 2.3. INSTALL 4 ONLY AN6299-4 CHECK VALVES

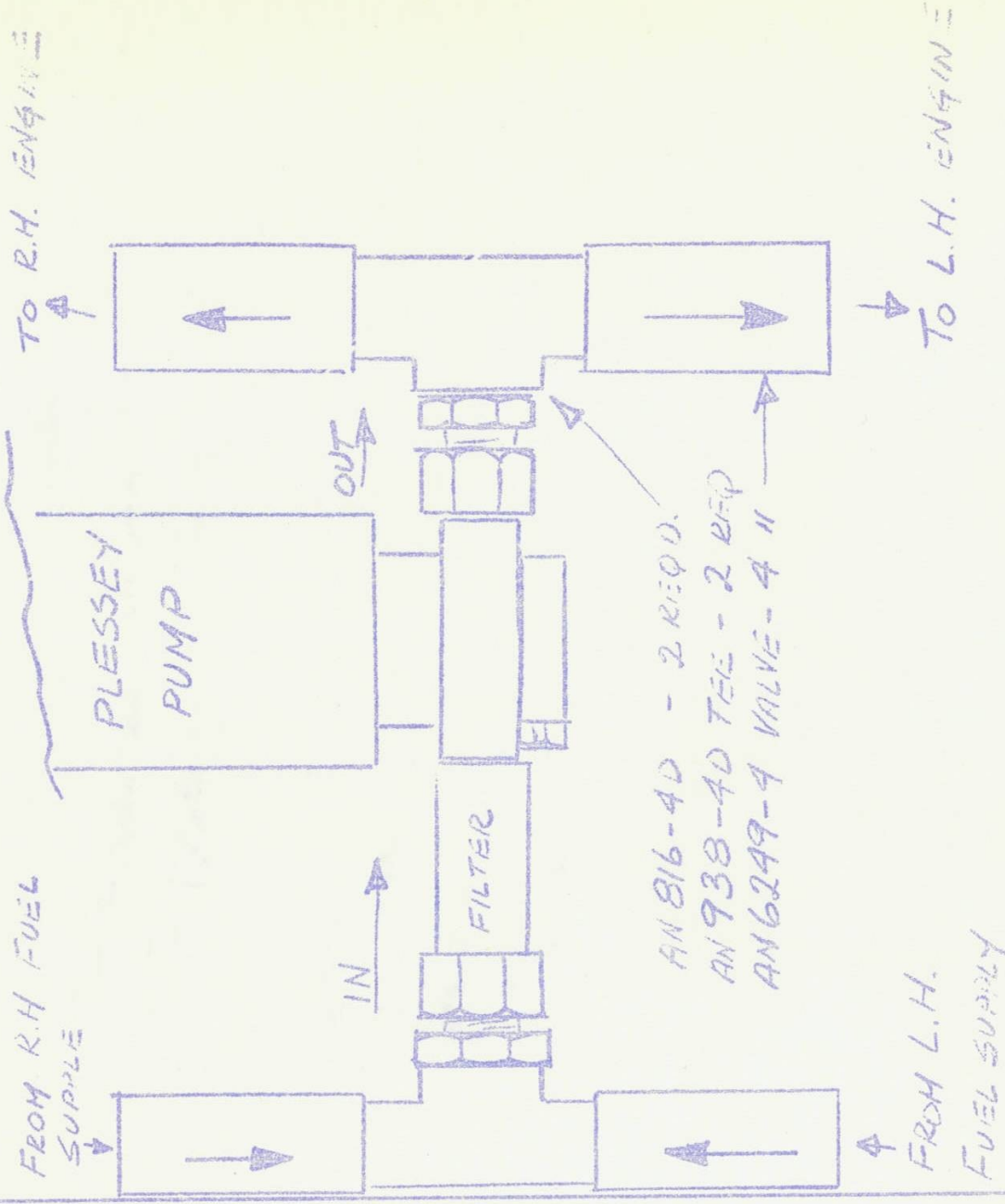
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ADDITIONAL WORK - EXP. 2300

E.M. No.

12874

AT PLESSEY PUMP AS SHOWN BELOW.
2.4. FUNCTION CHECK SYSTEM AS REQUESTED BY ENG. DEPT.



SEE MARKED UP COPY OF DWG III-65020

W/10-6150 HEATER HOSE

W/10-6151 PRIMING.