

Plan
ENGINEERING MEMORANDUM

TITLE CONCESSION - AILERON TRAVEL		E.M. NO. 12842		FILE CODE 111 -41
PART NO.		PART NAME		DATE REC'D.
USE OF E.M.		DISPOSITION OF STOCK		CUSTOMER'S ORDER NO.
SALVAGE		CHECK BLOCKS AFFECTED	NOT AFFECTED	USED
CONCESSION	<input checked="" type="checkbox"/>	PARTS COMPLETED	USE TO DEPLETION	INFPD
STOP ORDER/RELEASE		PARTS IN PROGRESS	REWORK	PROD.
NEW DRAWING		TOOLING	DISAP.	PLANNING
REVISED DRAWING		REWORK MAT'L	AS NOTED	MAT. CONT.
VARIATION		INTERCHANGEABILITY AFFECTED	STRENGTH AFFECTED	SALES/CONTR.
OBsolete NOTICE		YES	NO	R.O.A.F.
USE AS NOTED		YES	NO	ESTIMATING
APPROVALS	ENGINEERING		CONTRACTS ADMIN.	CUSTOMER
DATE		EVAL. CHANGE		ENGL. COST.
6/1/59		YES <input checked="" type="checkbox"/> NO		4

ORIGINATED BY: *H. Richardson*
B. A. W. PROJ. ENG.
D. Duzak
B. A. W. INSPECTION

Due to accumulated tolerances in the port wing structure and the position of the aileron bellcrank, the correct travel of $38\frac{1}{2}^{\circ} \pm 1$ up and $21^{\circ} \pm$ down cannot be obtained.

The obtained travel of 42° up and 20° down on port aileron is acceptable.

June 1/59