

Clay & Paul

TITLE REPAIR SCHEME CARBURETTOR HEATER MUFF CLAMPS		DES. NO. 12737	FILED 111 -51
PART NO. BELCH 105798		DESCRIPTION NOTED	
PART NAME CLAMP-SHELL ASS'Y		DES. NO. 4610-9289-674	COPIES TO
USE OF E.M.		ENGINEERING	5
DIRECTION OF STOCK		DESIGNED BY BELCHER	PROF.
SOURCE		DESIGNED BY RCDF	PROF.
CONVERSION		TYPE AIRCRAFT EXPEDITE 3	PLANNING
STOP ORDER/RELEASE		AIRCRAFT REGISTRATION NO.	SALES/CONT'D
NEW DRAWING		DATE 28 NOV 58	ESTIMATING
REVISED DRAWING		DWG. CHANGE	DWG. CONT.
VARIATION		YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	
COMPLETE NOTICE			
USE AS NOTED			
APPROVALS			

EFFECTIVE UPON PLANNING INSTRUCTIONS & FOR ABOVE WORK ORDER ONLY, BROKEN CLAMPS MAY BE REPAIRED BY SPOT WELDING A SUITABLE LENGTH OF MATERIAL ON TO THE CLAMP END.

- THE BREAK MUST BE AT LEAST 2" FROM THE CLAMPING DEVICE.
- THE STRIP SHALL BE OF TYPE 321 STAINLESS STEEL TO MIL-S-6721, 1/2" WIDE X .014" THK. OF LENGTH TO SUIT.
- SPOT EDGE DISTANCE .2", INTER SPOT SPACING .3", THREE 1/8" Ø SPOTS REQ'D.
- SPOT WELDING SCHEDULE TO BE AS PREPARED BY LABORATORY.
- MATERIAL FROM EXISTING STRIPS MAY BE USED.

Dec 1/58