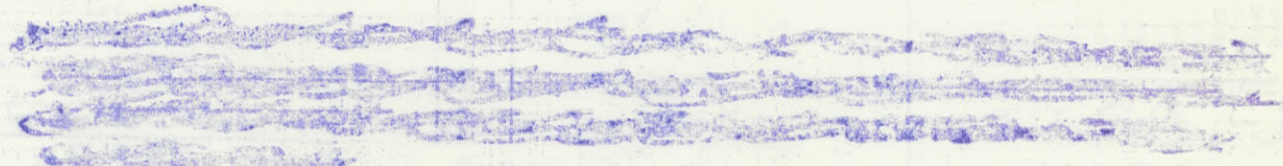


TITLE REWORK - FLAP CONTROL SHAFT				EMPL. NO. 12698	FILE NO. 111 -12
EFFECTIVE IMMEDIATELY					
PART NO. BEECH 18762-4		PART NAME SHAFT-FLAP CONTROL			
USE OF E.M.		DISPOSITION OF STOCK		CUSTOMER'S ORDER NO.	
CALCULATED	<input checked="" type="checkbox"/>	CHECK BLOCKS AFFECTED	NOT AFFECTED	USED	
CONVERSION	<input checked="" type="checkbox"/>	PARTS COMPLETED	USE TO DEPLETION	PROD.	
STOP ORDER/RELEASE		PARTS IN PROCESS	REWORK	PLANNED	
NEW DRAWING		TOOLING	SCRAP	MAT. CONT.	
REVISED DRAWING		RAW MAT'L	AS NOTED	SALES/CONT'S	
VARIATION		INTERCHANGEABILITY AFFECTED		R.O.A.F.	
OBsolete NOTICE		YES	NO	ESTIMATING	
USE AS NOTED		YES	NO	TEST FLIGHT	
APPROVALS		ENGINEERING		CUSTOMER	
<i>J. Davidson</i>		<i>J. Davidson</i>		<i>J. Davidson</i>	

DUE TO ACCUMULATED TOLERANCES, THE R.H. FLAP CONTROL SHAFT ON EXPEDITOR 1534 IS TOO SHORT.

TO RECTIFY THIS, A SHAFT OF SAE 4130 STEEL TUBING TO MIL-T-6736, TYPE I, CONDITION N, 1/2" OD BY .058 WALL, WILL BE CUT TO SUIT. THIS TUBE WILL BE CAD. PLATED TO QQ-P-416 TYPE I, CLASS 2.



Sept 8/58

Hatchers 13 SEP 8 1958
Shuttleworth
File