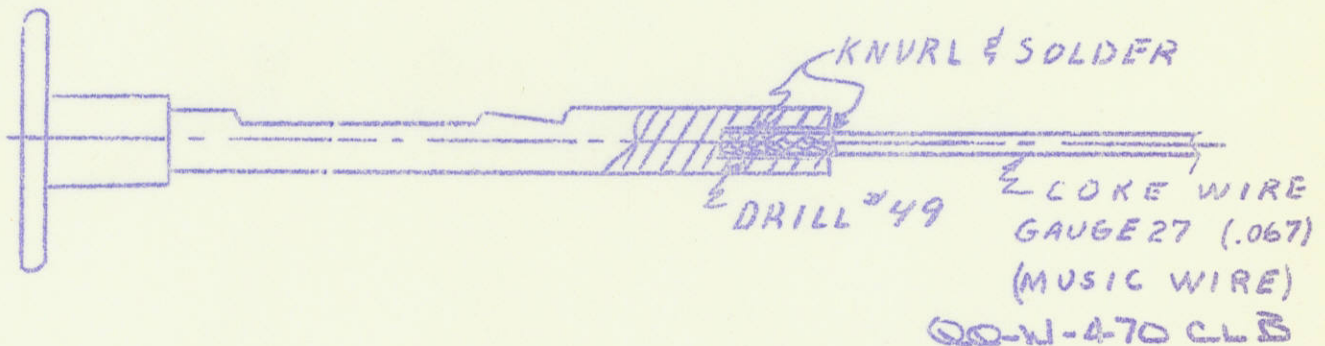


ENGINEERING MEMORANDUM

TITLE REPAIR SCHEME - REPLACING CORE WIRE ON CABIN HEAT CONTROL ASSEMBLY		E.M. NO. 12314	FILE CODE 111 -64
PART NO. _____		DATE NO. _____	COPIES TO NO.
PART NAME _____		JOB NO. _____	
USE OF E.M.	DISPOSITION OF STOCK	CUSTOMER'S ORDER NO. _____	ENO. 3
SALVAGE	ONE OR MORE BLOCKS AFFECTED	CUSTOMER RCAF	INS'CD 6
CONCESSION	NOT APPLIED	TYPE AIRCRAFT EXPEDITOR 3	PROD. 9
STOP ORDER/RELEASE	USE TO PREPARE	AIRCRAFT REGISTRATION NO. _____	PLANNING 2
NEW DRAWING	REWORK	DATE 30 MAY 57	MAT. CONT. 2
REVISED DRAWING	SCRAP	DWG. CHANGE YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	CONT. ADD. 1
VARIATION	AS NOTED	DWG. CONT. 4	R.O.A.F. 3
OBsolete NOTICE	APPROVALS	ESTIMATING 1	
USE AS NOTED	YES <input type="checkbox"/> NO <input type="checkbox"/>	ESTIMATING 1	
APPROVALS		ESTIMATING 1	
GIVE FULL PARTICULARS AND SKETCH WHERE POSSIBLE		ESTIMATING 1	

WHEN THE CORE WIRE FOR THE CABIN HEAT CONTROL ASSEMBLY BECOMES KINKED IT SHALL BE REPLACED AS FOLLOWS:

1. PULL OLD CABLE OUT OF CONTROL KNOB
2. DRILL OUT HOLE WITH #49 DRILL.
3. KNURL NEW CABLE WITH FILE
4. INSERT CABLE IN HOLE AND SOLDER.
5. TEST PULL STRENGTH TO 300 POUNDS.



NOTE: SOLDER TO SPEC QQ-S-561, CLASS 4.

RUN - JUNE 12 - 1957