

# ENGINEERING MEMORANDUM

TITLE <b>REPAIR SCHEME - COWL FLAP HANDLES PLACARD</b>		E.S. NO. <b>12282</b>	FILE CODE <b>111-42</b>																																																																														
PART NO. <b>183092</b>		EFFECTIVE <b>AS REQUIRED</b>																																																																															
PART NAME <b>HANDLE-COWL FLAP CONTROL</b>		COWL NO.	COPIES TO NO.																																																																														
DISPOSITION OF STOCK		JOB NO.																																																																															
USE OF E.M.	<table border="1"> <tr> <td><input checked="" type="checkbox"/></td> <td rowspan="8"> <table border="1"> <tr> <td>CHGK. BLOCKS AFFECTED</td> <td>NOT AFFECTED</td> <td>USE TO DESIGNER</td> <td>REWORK</td> <td>SCRAP</td> <td>AS NOTED</td> </tr> <tr> <td>PARTS COMPLETED</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>PARTS IN PROCESS</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>TOOLING</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>RAW MATL.</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>INTERCHANGEABILITY AFFECTED</td> <td colspan="2">STRENGTH AFFECTED</td> <td></td> <td></td> <td></td> </tr> <tr> <td>YES <input checked="" type="checkbox"/></td> <td>YES <input checked="" type="checkbox"/></td> <td></td> <td></td> <td></td> <td></td> </tr> </table> </td> <td></td> </tr> <tr> <td>SALVAGE</td> <td></td> <td></td> <td></td> </tr> <tr> <td>CONDESN</td> <td></td> <td></td> <td></td> </tr> <tr> <td>STOP ORDER/RELEASE</td> <td></td> <td></td> <td></td> </tr> <tr> <td>NEW DRAWING</td> <td></td> <td></td> <td></td> </tr> <tr> <td>REVISED DRAWING</td> <td></td> <td></td> <td></td> </tr> <tr> <td>VARIATION</td> <td></td> <td></td> <td></td> </tr> <tr> <td>OBSELETE NOTICE</td> <td></td> <td></td> <td></td> </tr> <tr> <td>USE AS NOTED</td> <td></td> <td></td> <td></td> </tr> </table>	<input checked="" type="checkbox"/>	<table border="1"> <tr> <td>CHGK. BLOCKS AFFECTED</td> <td>NOT AFFECTED</td> <td>USE TO DESIGNER</td> <td>REWORK</td> <td>SCRAP</td> <td>AS NOTED</td> </tr> <tr> <td>PARTS COMPLETED</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>PARTS IN PROCESS</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>TOOLING</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>RAW MATL.</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>INTERCHANGEABILITY AFFECTED</td> <td colspan="2">STRENGTH AFFECTED</td> <td></td> <td></td> <td></td> </tr> <tr> <td>YES <input checked="" type="checkbox"/></td> <td>YES <input checked="" type="checkbox"/></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	CHGK. BLOCKS AFFECTED	NOT AFFECTED	USE TO DESIGNER	REWORK	SCRAP	AS NOTED	PARTS COMPLETED						PARTS IN PROCESS						TOOLING						RAW MATL.						INTERCHANGEABILITY AFFECTED	STRENGTH AFFECTED					YES <input checked="" type="checkbox"/>	YES <input checked="" type="checkbox"/>						SALVAGE				CONDESN				STOP ORDER/RELEASE				NEW DRAWING				REVISED DRAWING				VARIATION				OBSELETE NOTICE				USE AS NOTED				<p><b>A. HARMS</b> ORIGINATED BY</p> <p><i>H. J. ...</i> D. A. W. PROJ. ENG.</p> <p><i>R. Block</i> D. A. W. INSPECTOR</p>	<p>CUSTOMER'S ORDER NO.</p> <p>CUSTOMER <b>RCAF</b></p> <p>TYPE AIRCRAFT <b>EXPEDITOR 3</b></p> <p>AIRCRAFT REGISTRATION NO.</p> <p>DATE <b>13 MAY 57</b></p> <p>DWG. CHANGE YES <input checked="" type="checkbox"/> NO <input type="checkbox"/></p>	<p>NO. <b>3</b></p> <p>INSPEC <b>6</b></p> <p>PROD. <b>8</b></p> <p>PLANNING <b>2</b></p> <p>DAY. CONT. <b>1</b></p> <p>D.C.A.P. <b>3</b></p> <p>ESTIMATING <b>1</b></p> <p>DWG. CONT. <b>4</b></p>
<input checked="" type="checkbox"/>		<table border="1"> <tr> <td>CHGK. BLOCKS AFFECTED</td> <td>NOT AFFECTED</td> <td>USE TO DESIGNER</td> <td>REWORK</td> <td>SCRAP</td> <td>AS NOTED</td> </tr> <tr> <td>PARTS COMPLETED</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>PARTS IN PROCESS</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>TOOLING</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>RAW MATL.</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>INTERCHANGEABILITY AFFECTED</td> <td colspan="2">STRENGTH AFFECTED</td> <td></td> <td></td> <td></td> </tr> <tr> <td>YES <input checked="" type="checkbox"/></td> <td>YES <input checked="" type="checkbox"/></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>		CHGK. BLOCKS AFFECTED	NOT AFFECTED	USE TO DESIGNER	REWORK	SCRAP	AS NOTED	PARTS COMPLETED						PARTS IN PROCESS						TOOLING						RAW MATL.						INTERCHANGEABILITY AFFECTED	STRENGTH AFFECTED					YES <input checked="" type="checkbox"/>	YES <input checked="" type="checkbox"/>																																								
CHGK. BLOCKS AFFECTED				NOT AFFECTED	USE TO DESIGNER	REWORK	SCRAP	AS NOTED																																																																									
PARTS COMPLETED																																																																																	
PARTS IN PROCESS																																																																																	
TOOLING																																																																																	
RAW MATL.																																																																																	
INTERCHANGEABILITY AFFECTED				STRENGTH AFFECTED																																																																													
YES <input checked="" type="checkbox"/>	YES <input checked="" type="checkbox"/>																																																																																
SALVAGE																																																																																	
CONDESN																																																																																	
STOP ORDER/RELEASE																																																																																	
NEW DRAWING																																																																																	
REVISED DRAWING																																																																																	
VARIATION																																																																																	
OBSELETE NOTICE																																																																																	
USE AS NOTED																																																																																	
APPROVALS	<i>J. ...</i> ENGINEERING	<i>... ..</i> CONTRACTS ADMIN.	<i>... .. W. St.</i> CUSTOMER																																																																														

GIVE FULL PARTICULARS AND INTERCH. WHERE POSSIBLE

WHEN RAISED PRINTING ON PLACARDS BECOMES WORN BEYOND LEGIBILITY, THE PLACARD SHALL BE REMOVED AND THE PRINTING ENGRAVED ON THE COWL FLAP HANDLES. THE ENGRAVED LETTERS SHALL BE FINISHED WITH BLACK MONOFILL. ENGRAVE AS FOLLOWS:

LEFT COWL FLAPS	RIGHT COWL FLAPS
TURN AND PULL TO OPEN	TURN AND PULL TO OPEN

NOTE: CORRECT PLACARD NUMBERS ARE: 180060-1  
180060-2