

ENGINEERING MEMORANDUM

TITLE ACCESS PANEL - BOOT REPAIR TRIM TAB CABLE RUN CENTRE SECTION		E.S. NO. 132-86	FILE CODE 111
PART NAME		EXPERTISE AS REQ'D	NO.
DESCRIPTION OF STOCK		CUSTOMER'S ORDER NO.	COPIED TO
SALVAGE	OTHER BLENDS AFFECTED	CUSTOMER	ENR.
CONVERSION	PAINTS COMPLETED	RCAF	INSPECTION
STOP ORDER/RELEASE	PAINTS IN PROGRESS	TYPE AIRCRAFT	PLANNING
NEW DRAWING	TOOLING	EXPEDITE 3	FOOD
REVISED DRAWING	PROP MATL.	AIRCRAFT REGISTRATION NO.	PLANNING
VARIATION	INTERNAL LIABILITY AFFECTED	DATE	M.T. CONT.
COMPLETE NOTICE	YES NO YES NO YES NO	24 APRIL 53	C. & A. ADV.
USE AS NOTED	YES NO YES NO YES NO	24 APRIL 53	P.O. V.
APPROVALS	APPROVED BY	AIRCRAFT REGISTRATION NO.	ESTIM. NO.
GIVE FULL PARTICULARS AND SKETCH WHERE POSSIBLE		DIV. CHANGE	DIV. CONT.
S. M. ...		24 APRIL 53	4

APPROVED BY: *S. M. ...*
 CONTRACTS ADMIN. ENGINEERING
 CUSTOMER: *M. ... W. ...*

MANY CASES OF DETERIORATION OF THE RUBBER OR LEATHER ANTI-CHAFE BOOT, ON THE TRIM TAB CABLE RUN - OUTER WING, HAVE BEEN NOTED. AS THIS CANNOT BE REPAIRED BY MEANS OF EXISTING ACCESS HOLES IN THE WING STRUCTURE THE ACCESS PANEL SHOWN WILL BE INSTALLED AS REQ'D.
PARTS REQ'D

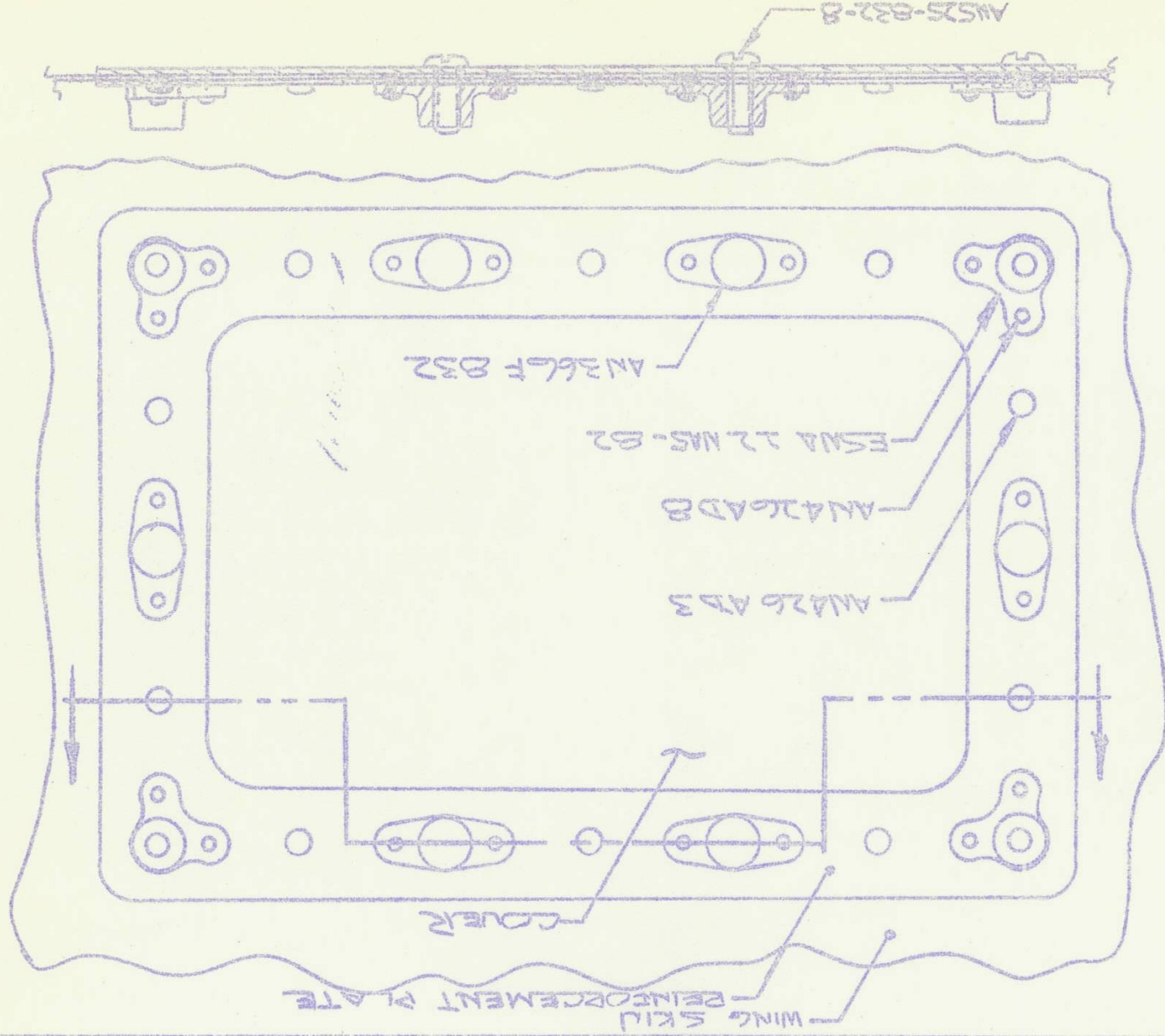
No	DESC.	SIZE	MTL
1	COVER	6 3/4 x 4 3/4 x .032	2024-TA TO GWS-A-362
1	PLATE	6 3/4 x 4 3/4 x .051	2024-TA TC GWS-A-355 or 362
4	ESNA NUTS	NO 22NAS-82	
6	PLATE NUTS	AN366FS32	
10	SCREWS	AN52S-832-8	
10	RIVETS	AN426AD3	
20	RIVETS	AN426AD8	

NOTES:
 - ONE SIDE OF COVER & BOTH SIDES OF PLATE TO BE PRIMED WITH ZINC CHROMATE PRIMER TO MIL-P-6889.
 - RIVETS SECURING NUT PLATES TO REINFORCEMENT (PLATE) WILL ALSO SECURE REINFORCEMENT TO A/C SKIN IN ADDITION TO AN426AD3 RIVETS.

TITLE

ACCESS PANEL - FOOT REPAIR
TRIM TABS CABLE RUN
ECCENTRIC SECTION

E.M. No. 122 B/C

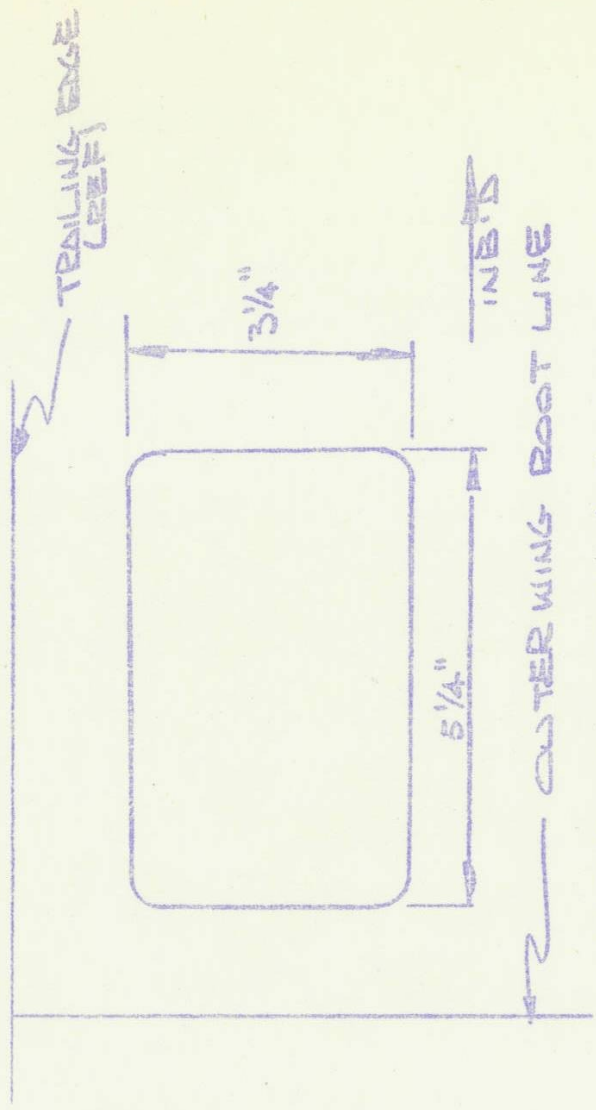
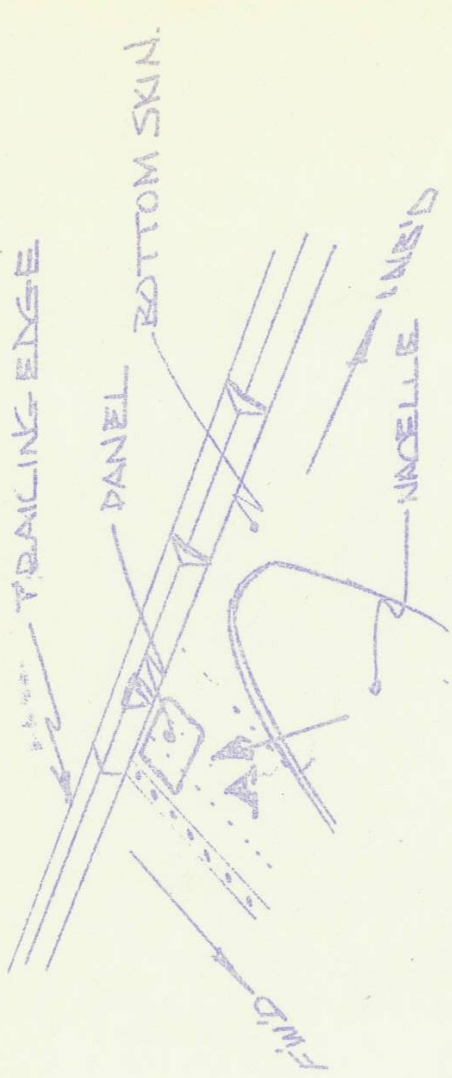


TITLE

ACCESS PANEL - ROOT REPAIR
TRIM TAB CABLE RUN
~~WING~~ CENTER SECTION

E.M. No.

12286



TITLE

ACCESS PANEL - ROOT REPAIR
TRIM TAB CABLE RUN
CENTRE SECTION

E.M. No.

17786

