

# ENGINEERING MEMORANDUM

BRISTOL AIRCRAFT (WESTERN) LIMITED  
WINNIPEG CANADA

<b>Flap Assembly Pin Tolerance - Blind Flying</b>				E.M. NO.		FILE CODE	
				12262		111-84	
				EFFECTIVE		NO.	
				W/O 25-0711		-84	
PART NO.		PART NAME		DWO. NO.		COPIES TO	
				25-0711			
USE OF E.M.				DISPOSITION OF STOCK			
SALVAGE		CHECK BLOCKS AFFECTED		NOT AFFECTED	USE TO DEPOSITORS	REWORK	SCRAP
CONDESNON							AS NOTED
STOP ORDER/RELEASE							
NEW DRAWING		PARTS COMPLETED		ORIGINATED BY <i>A. J. ...</i> S. A. W. PROL. ENG.			
REVISED DRAWING		PARTS IN PROCESS					
VARIATION		TYPIING		DATE APR. 9/57			
OBSOLETE NOTICE		R.W. ENPL					
USE AS NOTED		IF INTERCHANGEABILITY AFFECTED		STRENGTH AFFECTED		DWO. CHANGE	
		YES NO		YES NO		YES NO	
APPROVALS				ENGINEERING		CONTRACTS ADMIN.	
<i>[Signature]</i>				<i>[Signature]</i>		<i>[Signature]</i>	

The tolerance on the AN253-41950 Hinge Pin called up on drawing 111-84005 Flap Assembly - Blind Flying Curtain may be relaxed to  $.180^{+.002}_{-.003}$  dia.

The standard tolerance on AN253-4 Hinge Pin is  $.180^{+.000}_{-.003}$

This E.M. Applies to W/O 25-0711 only.

RIV-APR-10-1957

NOTE: WHEN EFFECTIVITY IS OMITTED FROM E.M. CHANGES ARE TO BE EFFECTIVE UPON PLANNING DEPARTMENT AUTHORIZATION.