

ENGINEERING MEMORANDUM

TITLE REPAIR SCHEME STRIPPED THREADS-ENGINE		E.M. NO. 12233	FILE CODE 111-51
EFFECTIVE IMMEDIATELY		DWR. NO.	
PART NO.	PART NAME	JOB NO.	COPIED TO NO.
USE OF E.M.	DISPOSITION OF STOCK	CUSTOMER'S ORDER NO.	INC.
SALVAGE	CHECK BLOCKS AFFECTED	ORIGINATED BY BREWER	INSPEC
CONCESSION	NOT AFFECTED	CUSTOMER RCAF	PROG.
STOP ORDER/RELEASE	USE TO REPLETION	TYPE AIRCRAFT EXPEDITORS	PLANNING
NEW DRAWING	NETWORK	AIRCRAFT REGISTRATION NO. NOTED	MAT. CONT.
REVISED DRAWING	CONSP	DATE 9-MAR-57	CONT. ADM.
VARIATION	AS NOTED	DWG. CHANGE YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	DWG. CONT.
OBsolete NOTICE	STRENGTH AFFECTED	APPROVALS	
USE AS NOTED	INTERCHANGEABILITY AFFECTED	ENGINEERING	CONTRACTS ADMIN.
	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		CUSTOMER

GIVE FULL PARTICULARS AND SKETCH WHERE POSSIBLE

IN CASES WHERE THE THREADS IN THE STUD HOLE - ENGINE ROCKER BOX COVER HAS BEEN SEVERELY STRIPPED A SPECIAL STEPPED STUD MAY BE USED. IT SH ALL BE OF LENGTH TO SUIT AND HAVE A 5/16-18NC THREAD ON ONE END AND A 1/4-28NF THREAD ON THE OTHER END. THE HOLE WILL BE TAPPED FOR THE 5/16-18NC THREAD RCAF APPROVAL IS REQ'D FOR EACH APPLICATION.

A/C	DETAILS	APPROVAL
2205	± 3 CYL	

RUN-MAR-14-1957