

## ENGINEERING MEMORANDUM

TITLE		E.M. NO.		FILE CODE	
RECTIFICATION OF STIFF OPERATION OF MANIFOLD HEAT CONTROL		12270		111 -42	
PART NO.		PART NAME		EXECTIVE	
				AS NOTED	
PART NO.		JOB NO.		COPIES TO	
				NO.	
USE OF E.M.		DISPOSITION OF STOCK		E.M. NO.	
SALVAGE	CHECK BLOCKS AFFECTED	NOT APPLIED	USES TO DISPOSITION	RE- STOCK	REF. NO.
CONCESSION					
STOP ORDER/RELEASE					
NEW DRAWING	PARTS COMPLETED				
REVISED DRAWING	PARTS IN PROCESS				
VARIATION	TOOLING				
OBSCURE NOTICE	RAW MATER.				
USE AS NOTED	INTERCHANGEABILITY AFFECTED	YES	NO		
	STRENGTH AFFECTED				
APPROVALS	<i>H. H. Hirschfelder</i> <i>R. Satochka</i>		D. A. V. INSPECTION		EXPEDITOR
GIVE FULL PARTICULARS AND SKETCH WHERE POSSIBLE		EFFECTIVE DATE		DATE	
		FEB. 27/57		FEB. 27/57	
		YES		NO	
		DATA COMM.		DATA COMM.	

GIVE FULL PARTICULARS AND SKETCH WHERE POSSIBLE

Cases occur where the Manifold Heat Control has been found too stiff in cold weather operation. This condition has been corrected successfully by installing a Liner, part number S-37.

This Liner is shown in A.O. 05-45B-4 page 133 index 33 and is used on all P/N 73-2909 Grommets in the Cowl Flap control system.

In order to prevent future snapping for stiff operation of the manifold heat control, a S-37 liner is to be installed on this control on all aircraft.

This E.M. is to be effective on A/C 1490 and subsequent A/C (or before A/C having stiff cont rolls).

RUN - FEB-27-1957

NOTE: WHEN EFFECTIVITY IS OMITTED FROM E.M. CHANGES ARE TO BE EFFECTIVE UPON PLANNING DEPARTMENT AUTHORIZATION.