ENGINEERING MEMORANDUM

WINNIPEG	CANADA			
Ove	erhaul of Fork Assy - Tail Wheel	12160 1	ss.B"	FILE CODE 111 -22
PART NO. 404⇒188675	PART NAME Fork Assembly Jos No.	a Banka	COPIES TO	NO.
USE OF E.M.		AER'S ORDER NO.	ENG.	2
SALVAGE	1 1 1 1 1 1 1		PROD.	6
CONCESSION	CHECK	AER	PLANNING	9
STOP ORDER/RELEASE		R.C.A.F.		2
NEW DRAWING	PARTS TYPE A	IRCRAFT	CONT. ADM.	2
REVISED DRAWING	COMPLETED		STATE OF THE PARTY	3
	The Awards care	Expeditor 3	R.C.A.F.	3
VARIATION	TOOLING	FT REGISTRATION NO.	ESTIMATING	1
OBSOLETE NOTICE	RAW MATIL			
USE AS NOTED	INTERCHANGEABILITY STRENGTH AFFECTED DATE	DWG, CHANG	E	
	YES (NO) YES (NO) Jan	. 10/57 YES (NO	DWG. CONT.	3
APPROVALS	A RULLOUSIN CONTRACTS ADMIN	Theras		4

Manufacturers tolerance on the diameter of the machined portion on Overhauled Fork Assy's may be relaxed to 2.112 + .001 - .004

Worn bearing surfaces and grooves wh within the above limit are to be polished or machined smooth depending on the degree of wear.

After corrosion has been removed, "Parco Lubrite" is to be applied to the entire shaft.

Fork Ass'y, exceeding the above limits are to be scrapped.

NOTE:

155 "B" JUNE 13/2 Harden

BAKING FOR 3 HRS AT 375 °F IS REQUIRED AFTER APPLICATION OF "PARCO LUBRITE".

SHEET___OF